

## WKW CORRUGATED KNIFE STOCK

*Over 2,000 Bars in Stock at All Times!*

Wood Tech maintains the Largest Inventory of Wisconsin Knife Works Stock and Most Competitive Prices in the Industry! Wisconsin Knife Works corrugated back knives feature controlled uniform hardness and quality crush ground corrugations. Available in 16-60° and 16-90° corrugations, these knives are ground to exacting dimensions for perfect balance. A must use on profile knife grinders. Special ground-to-pattern corrugated back knives are also available. Send a sketch or sample of your pattern.

**Wood Tech Tooling proudly offers all grades of Wisconsin Knife Works steel including:**

**WKW AKM (Rockwell 61-64)** - A special grade of steel for good wear life, AKM is an excellent alternative to the M-2 with similar characteristics. Excellent for medium and short runs, but often performs as well as M-2 in some applications.

**WKW M2 (Rockwell 61-63)** - High Speed Steel. Made from the highest quality A.I.S.I. M-2 steel. Lumber and woodworking plants the world over specify M-2 High Speed Steel Knives to produce the finest cuts in planer, jointer, moulder and tenoner operations. The consistent hardness and high molybdenum content give an excellent edge and allows for easy grinding. High-Speed Steel is ideal for medium to long runs.

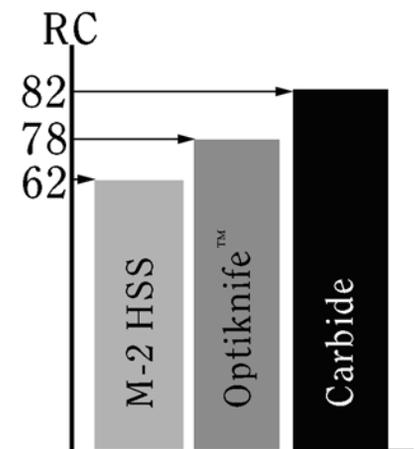
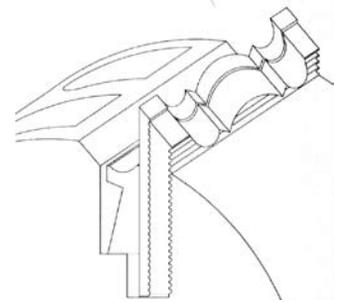
**OPTIKNIFE® (Rockwell 72-78)** - Specially treated to provide 80% of the life of carbide, yet grinds easily and gives you the finish of M-2 steel. An exclusive product offered by Wisconsin Knife Works, this is a knife "Specially treated" in a new state of the art process that produces an ultra hard surface which, unlike coating, will not chip, flake or peel. It is specifically designed for natural woods (dry hardwoods) where you want to obtain the finish of High Speed Steel Tooling but want up to 50% or more longer life. Grinds with normal abrasives. Optiknife® has a R/C of 78. Grinds and joints with the same abrasives as conventional HSS.

## Bak-Pak® Carbide Knife System

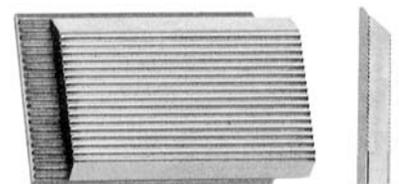
### **BAK-PAK® the Premium Knife System**

The BAK-PAK® Carbide Knife System features a two piece matching system that incorporates the best grade of micrograin carbide on the market "polished to a mirror finish" and a matching high speed steel corrugated backing plate. Together, this premium knife system will outperform, out-cut and out produce any other moulder head knives or competing carbide knife system anywhere. (See page 103.)

*60° and 90° corrugations are available.*



Hardness Comparison



**Bak-Pak® Knife Set**  
 (Carbide & Backer)