

FOUR INCH SHAPER GROUP

Stark's Four Inch Shaper Group includes edging, grooving and profiling cutters with a 4" minimum cutting circle.

TH04SP EDGING HEAD

- For stock up to 1-7/8" thick
- Uses standard 50x12x1.5mm knives
- Excellent finish cut
- Can be used on automatic or hand operated shapers

PART NO.	DIA.	WIDTH	KNIVES	BORE
TH04SPH0345251C	4"	50 mm	3	1-1/4"

If T-Bushings are necessary — Use 25 mm width (see page 82)

TH30 SPIRAL PROFILE SHAPING HEAD

- Handles deep profiles with ease
- Can be used on linear or rotary profilers
- Easy to clean and maintain
- Uses standard 20x12x1.5mm
- Three effective wings

PART NO.	DIA.	WIDTH	TOTAL KNIVES	BORE
TH30SPH0345021C	4"	114 mm	12	1-1/4"
TH30SPH0174641C	4"	164 mm	27	1-1/4"

If T-Bushings are necessary — Use 25 mm width (see page 82)

TH23 ADJUSTABLE GROOVER

- 5/32 in. to 19/64 in. groove width up to 1 inch deep.
- Easily adjusted with spacers provided.

PART NO.	DIA.	WIDTH	KNIVES	SPURS	BORE
TH23SPH0345401C	160 mm	4 mm to 7.5 mm	4+4	2+2	1-1/4"

If T-Bushings are necessary — Use 10 mm width (see page 82)

TH09 ADJUSTABLE GROOVER

- 5/16" to 19/32" groove width up to 1" deep
- Easily adjusted with spacers provided

PART NO.	DIA.	WIDTH	KNIVES	SPURS	BORE
TH09TM01C	160 mm	8 mm to 15 mm	2+2	2+2	1-1/4"

If T-Bushings are necessary—Use 10 mm width (see page 82)



STARK TOOLING SYSTEMS

