

Up to 1/4" Material Removal!



PLANEX SYSTEM COMBINATION HEAD

TH78FS COMBINATION PLANING/PROFILING HEADS

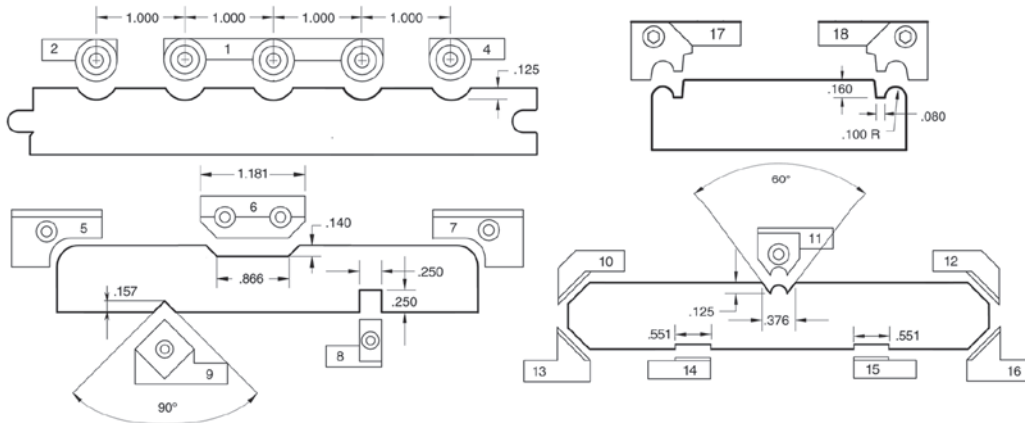
- Combo head with reversible planing insert knives & multiple profile options
- Planing knives cut deeper than competing systems (up to 1/4" deep)
- 8000 rpm max. • Patented centrifugal fixing system • Fast and precise knife changes
- **Profiling options: Back-out flooring relief, Chamfering, Radius, Beadboard & others**
- HSS or solid carbide planing knives available • Strong aluminum alloy bodies

Available bores: Specify: A = 1-13/16" or B = 40mm or C = 1-1/4" or D = 1-1/2"

Examples: TH78FS140230A42 = 1-13/16" Bore OR TH78FS125230B22 = 40 mm Bore

PART NO. (Specify bore when ordering)	DIA.	WIDTH	PLANING WINGS	PROFILE WINGS	BORE
TH78FS125230__22	125 mm	230 mm	2	2	Specify
TH78FS125230__42	125 mm	230 mm	4	2	Specify
TH78FS140230__42	140 mm	230 mm	4	2	Specify
TH78FS140230__44	140 mm	230 mm	4	4	Specify

Other sizes and knife configurations available upon request.



PLANEX Profile Holder Options (includes insert knife) & Replacement Solid Carbide knives

POSITION	1 (3 flute)	2 (1 flute RH)	3 (2 flute)	4 (1 flute LH)	5 (3 mm RH) *	6	7 (3 mm LH)*	8	9
TYPE	Back-Out	Back-Out	Back-Out	Back-Out	Round Over	Relief	Round Over	1/4" Groover	V-Groove
HOLDER#	A0116051	A0119841	A0115691	A0119831	A0115671	A0119641	A0115681	A0119851	A0119651
KNIFE#	ROUND	ROUND	ROUND	ROUND	R3 RH	BACKOUT	R3 LH	GROOVER	V-GROOVE

POSITION	10 (RH)	11	12 (LH)	13 (RH)	14	15	16 (LH)	17 (RH)	18 (LH)
TYPE	45° Bevel	Beading	45° Bevel	45° Bevel	Glue Joint	Glue Joint	45° Bevel	Face Frame	Face Frame
HOLDER#	A0115621	A0119661	A0115591	A0115781	A0115761	A0115701	A0115771	A0121961	A0121971
KNIFE#	600201	BEADING	600201	600201	600201	600201	600201	FACEFRA (RH)	FACEFRA (LH)

PLANEX Radius Carbide Knife Options (Positions 5 & 7 Only)

POSITION	5 RH	5 RH	5 RH	5 RH	5 RH	7 LH	7 LH	7 LH	7 LH	7 LH
RADIUS KNIVES	R3 mm	R4 mm	R5 mm	R6 mm	R8 mm	R3 mm	R4 mm	R5 mm	R6 mm	R8 mm
KNIFE#	R3 RH	R4 RH	R5 RH	R6 RH	R8 RH	R3 LH	R4 LH	R5 LH	R6 LH	R8 LH

* Round-Over holders (Positions 5 & 7 furnished with R=3 mm radius knives)
Optional 4, 5, 6 & 8 mm radius knives available for use in this same holder.