

STARK PLANNEX SYSTEM



TH73FS SURFACING HEADS

- Planing head with reversible insert knives • 8500 rpm max
- Patented centrifugal fixing system • Fast and precise knife changes
- HSS or solid carbide knives available
- High resistant light alloys on heads
- HSS knives equipped standard on stock heads

Available Bores: Specify: A = 1-13/16" or B = 40mm or C = 1-1/4" or D = 1-1/2"

Examples: TH73FSA1402304A = 1-13/16" Bore OR TH73FSA1252302B = 40 mm Bore

PART NO.	DIA.	WIDTH	KNIVES	BORE
TH73FSA1250802__	125mm	80mm	2	Specify
TH73FSA1251002__	125mm	100mm	2	Specify
TH73FSA1251202__	125mm	120mm	2	Specify
TH73FSA1251302__	125mm	130mm	2	Specify
TH73FSA1251502__	125mm	150mm	2	Specify
TH73FSA1251702__	125mm	170mm	2	Specify
TH73FSA1251802__	125mm	180mm	2	Specify
TH73FSA1251902__	125mm	190mm	2	Specify
TH73FSA1252302__	125mm	230mm	2	Specify
TH73FSA1252402__	125mm	240mm	2	Specify
TH73FSA1401004__	140mm	100mm	4	Specify
TH73FSA1401304__	140mm	130mm	4	Specify
TH73FSA1401804__	140mm	180mm	4	Specify
TH73FSA1402304__	140mm	230mm	4	Specify



Two knife version shown.

TH75FM REFERENCE ENGRAVERS

- Used with TH73 surfacing head on machines requiring an engraver.
- Self-seating gib system • All standard inventory parts

PART NO.	DIA.	WIDTH	KNIVES	SPURS	BORE
TH75FM05A22	145mm	12mm	2	2	1-13/16"
TH75FM05D22	145mm	12mm	2	2	1-1/2"
THSH013850A	150mm	12mm	2	2	1-13/16"
THSH013850B	150mm	12mm	2	2	40 mm
THSH013850D	150mm	12mm	2	2	1-1/2"
THSH0511301A	160mm	12mm	2	2	1-13/16"
THSH0223901A	165mm	12mm	2	2	1-13/16"



Two knife version shown

REPLACEMENT PLANING KNIVES TH73FS & TH78FS SERIES (18% Tungsten & Solid Carbide)

MM	Inches	H.S.S. -18%	Carbide
80	3.150"	CT080S01	CT080M01
100	3.937"	CT080S02	CT080M02
120	4.724"	CT080S03	CT080M03
130	5.118"	CT080S04	CT080M04
140	5.512"	CT080S05	CT080M05
150	5.906"	CT080S06	CT080M06



MM	Inches	H.S.S. -18%	Carbide
170	6.693"	CT080S07	CT080M07
180	7.087"	CT080S08	CT080M08
190	7.480"	CT080S09	CT080M09
220	8.656"	CT080S10	CT080M10
230	9.055"	CT080S11	CT080M11
240	9.449"	CT080S12	CT080M12