

SPIRAL PRO CUTTERHEADS

Insert Spiral Heads offer many advantages over conventional tooling. Spiral cutterheads are very beneficial when cutting cross-grained, knotty, or material of a "stringy" nature. All heads include an installed full set of insert knives.

REDUCES:

- Noise level; Up to 20 Db.
- Cutting Pressure
- Downtime
- Raised Grain & Tearing
- Spindle bearing wear
- Knife wear (Either rotate or replace individual knives when nicked)

Uses IN151525(R) Inserts with slight convex radius for a more line free finish

Four Wing Heads (Heads supplied with inserts)

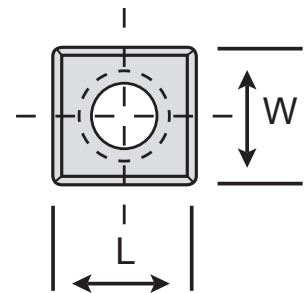
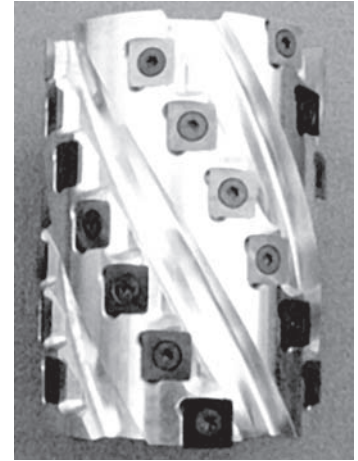
Product Number	Description
SPIPRO125100	125 mm OD 100 mm CL x Bore x 6 wings (3+3)
SPIPRO125150	125 mm OD 150 mm CL x Bore x 6 wings (3+3)
SPIPRO125230	125 mm OD 230 mm CL x Bore x 6 wings (3+3)

Six Wing Heads (Heads supplied with inserts)

Product Number	Description
SPIPRO140100	140 mm OD 100 mm CL x Bore x 6 wings (3+3)
SPIPRO140150	140 mm OD 150 mm CL x Bore x 6 wings (3+3)
SPIPRO140230	140 mm OD 230 mm CEL x Bore x 6 wings (3+3)

Replacement Inserts

IN151525(R)	15mm x 15mm 2.5 mm with radius (4 sided)
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IN151525(R)
Radiused Corners