

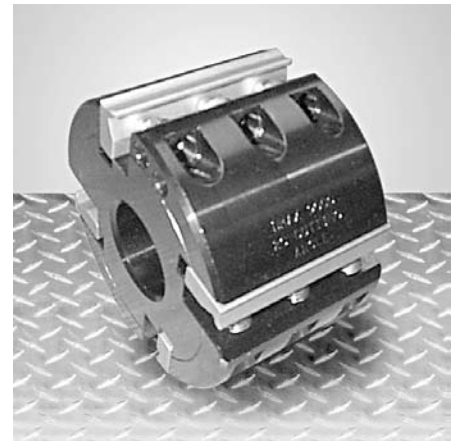
## Wadkin DS Cutterhead Range - Straight Bore

The DS Range consists of standard straight bore heads for use on Wadkin, Weinig, SCM, and comparable single knife finish moulders made in the U.S.A., Europe, Japan and the Far East. These heads are rated for 9,000 rpm with normal feed speeds ranging from 20 to 60 fpm. Twelve or twenty degree cutting angles are standard. Other cutting angles are available as specified.

*Bore sizes are available to fit your moulder.*

### *FOUR KNIVES - Bore Size: 1-1/2"*

Knives	Width Inches	Width mm	20° Cutting Angle Part #	12° Cutting Angle Part #
4	1.5"	40	DS404-38-12U	DS404-38-12M
4	2.5"	60	DS406-38-12U	DS406-38-12M
4	3"	80	DS408-38-12U	DS408-38-12M
4	4"	100	DS410-38-12U	DS410-38-12M
4	5"	130	DS413-38-12U	DS413-38-12M
4	6"	150	DS415-38-12U	DS415-38-12M
4	7"	180	DS418-38-12U	DS418-38-12M
4	9"	230	DS423-38-12U	DS423-38-12M
4	9.5"	240	DS424-38-12U	DS424-38-12M



### *FOUR KNIVES - Bore Size: 40mm*

Knives	Width Inches	Width mm	20° Cutting Angle Part #	12° Cutting Angle Part #
4	1.5"	40	DS404-40-12U	DS404-40-12M
4	2.5"	60	DS406-40-12U	DS406-40-12M
4	3"	80	DS408-40-12U	DS408-40-12M
4	4"	100	DS410-40-12U	DS410-40-12M
4	5"	130	DS413-40-12U	DS413-40-12M
4	6"	150	DS415-40-12U	DS415-40-12M
4	7"	180	DS423-40-12U	DS423-40-12M
4	9"	230	DS423-40-12U	DS423-40-12M
4	9.5"	240	DS424-40-12U	DS424-40-12M



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