

### ***Bardo Flex Blend/Finish Wheels***

Bardo Flex Blend/Finish Wheels are soft spongy wheels that are used when knife marks are put in mouldings during shaping operations that are too deep for Bardo Flex Interleafs.

- Ideally suited for raw moulding sanding because of their cushion and cutting ability.
- Machine settings do not have to be perfect as they do with sand belts and harder sanding wheels.
- On poplar, bass, and MDF surfaces spec #SF-12 cleans up mill marks.
- Sanding head spin INTO the direction of the feed.
- Makes removing knife marks easier and faster.
- Increase the sanding ability by slowing down your feed rate.

#SF-12 may also be used on a vertical spindle sander to do raw MDF surfaces for parts like an oval mirror frame or table tops. Spec #SM-12 is used very successfully for stripping finished parts to the bare surface for re-work. When a small OD (3-1/2" to 4") is required to get inside to do a 120 grit raw wood sand, spec #AC-12-1140 is an excellent choice.

### ***Bardo Flex Sanding Wheels***

- Heavier degree of sanding on hard boards.
- Removes knife marks quicker and more completely than Blend/Finish wheels.

Spec #AM-00 provides 120-150 grit sanding ability when sanding mill marks off immediately following shaping on oak, cherry, and other hard mouldings. This versatile spec is also used on vertical spindles on the outer door edges, WHEN SANDING PREDOMINANTLY WITH THE GRAIN. Excellent for case goods and beveled (eased) edges on furniture frames. Spec #SSF-00 is used very successfully on quality MDF mouldings after white primer for a smoother glossy finish.

### ***Bardo Flex Woodworking Wheels***

- GARNET is the abrasive grain.
- Hardest sanding wheels that we offer.
- Comparable with 3M,s DLG Finishing, Carborundum's Carbo-Cut and Norton's Polybond wheels.
- Used ONLY for removing knife marks on very hard moulding such as ASH, HARD MAPLE, ASPEN and HICKORY.

Some people prefer using WOODWORKING wheels on the first sanding head when working on MDF moulding with Garnet JL Density 120 grit. Ash requires 40 grit on the first pass and 80 grit on the second pass, whereas hard maple usually only requires 60 grit on the initial sand. For people sanding raised door panels that have either end or cross grain on double-end tenenors, this wheel in Garnet HD 40 grit is used. The wheel is run between 800-1100 RPMs and they use 40 grit for the "climb cut." If they have two sanding stations they use Garnet HD 80 grit for the "finish sand."



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