

CRATEX®



**Great for
De-burring Knives!**

Cratex Rubberized Abrasives

CRATEX is a manufacturer of specialized abrasive products used primarily for metal, glass and lapidary conditioning and finishing. Cratex has been in the business of manufacturing rubberized abrasives for approximately 70 years. These products are abrasive grain mixed homogeneously throughout the rubber so that as the product wears down, sharp new grains are constantly being exposed. This allows products to perform the same from start to finish.

WITH CRATEX, you have the best product for:

- Light Deburring and smoothing to relieve stress concentrations and to remove visible and microscopic burrs with out impacting surrounding areas.
- Smoothing and polishing to improve wearing qualities and to reduce the dangers of progressive fracture and fatigue failure.
- Cleaning and polishing to improve performance undesirable surface deposits.
- Polishing and smoothing to improve performance, appearance, cleanliness and to lessen the dangers of surface contaminators.

Available in the following grains:

Coarse (C)	Medium (M)	Fine (F)	Extra Fine(XF)
Green	Dark Brown	Reddish Brown	Grey Green

Each Cratex size and shape is made the four standard grit textures or compositions which differ in accordance with the mesh size of the abrasive used.

CRATEX STANDARD BOND - The Cratex bond common to each of the four grit textures is made with premium grade oil-resistant chemical rubber. In contrast to conventional grinding wheels, the Cratex bond has unique cushioned action...cuts freely, smoothly and softly without gouging or digging in to the work surface. It resists clogging or smearing and is ideal for a broad range of applications where metallic or non-metallic surfaces must be smoothed and polished without loss of dimensional tolerances or control.

Block and Stick Size Chart

Length	Cross Section	Part No.
6	SQUARE ■	
	1/4 x 1/4	6202
	1/2 x 1/2	6404
	3/4 x 3/4	6606
	1 x 1	6808
3	OBLONG ■■■	
	1 x 1/4	3802
4	2 x 3/8	4163
6	1 x 1/8	6801
	1 x 1/4	6802
	1 x 3/8	6803
	2 x 1/4	6162
	2 x 1	6168
8	1 x 1/2	8804
6	ROUND ●	
	3/16	036
	1/4	046
	5/16	056
	3/8	066
	1/2	086
	5/8	0106
	3/4	0126
	7/8	0146
	1	0166

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Blocks and Dressing Sticks for Touching Up Knives

Cratex Blocks and Sticks are excellent hand tools for cleaning and polishing metal surfaces, for breaking edges, smoothing away high spots, removing rust, heat marks, tarnish and stains. Designed for either manual or mechanical operation, they can be mounted in tool holding fixtures, chucks, or cradles. Use them for polishing shafts, de-burring knives, cleaning and dressing diamond wheels, polishing rotating cylindrical parts, cleaning calibration reference points, removing feather edges, touching up cutting tools, dies, chisels and other sharp edged tools.

