

*Wood Tech Straight Bore Heads*  
*S137 (137 mm Diameter)*

**"HEADS-UP™"**  
**PROGRAM**

Bore Options	No. of Knives	Cutting Length	Hook Angle Options
1-13/16", 2-1/8" or 50mm	4	60mm (2.362")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	100mm (3.937")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	130mm (5.118")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	150mm (5.905)	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	180mm (7.086")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	230mm (9.055")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	260mm (10.236")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another
1-13/16", 2-1/8" or 50mm	4	310mm (12.204")	10, 15, 22 degrees or Combo with 2 wings one hook, 2 wings another

Bore Options	No. of Knives	Cutting Length	Hook Angle Options
1-13/16", 2-1/8" or 50mm	6	60mm (2.362")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	100mm (3.937")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	130mm (5.118")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	150mm (5.905)	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	180mm (7.086")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	230mm (9.055")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	260mm (10.236")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another
1-13/16", 2-1/8" or 50mm	6	310mm (12.204")	10, 15, 22 degrees or Combo with 3 wings one hook, 3 wings another

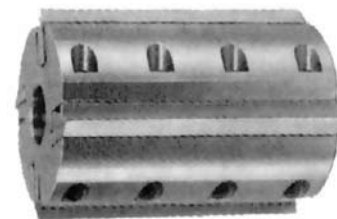
*Wood Tech Filler Steel*

Corugated back filler Stock (dummy knives) and backing plates are used in all 60 degree corrugated heads to better maintain head integrity.

Filler stock is precision ground and is used to balance the cutterhead when not all knife slots are being used.

Backer plates can be used to place thin knives in a corrugated head.

Product Number	Description
FS51006	25" x 5/16" x 15/16" Filler Stock
FS41006	25" x 1/4" x 15/16" Filler Stock
BP81006	25" x 1/8" x 1" Backer Plate



*S137*

*Fixed Specifications:*

137mm Diameter  
 60° Corrugations  
 Pocket Style Gibs with  
 Allen Head Gib Screws

*Variable Specifications:*

Bore \_\_\_\_\_

No. knives \_\_\_\_\_

Cutting Length \_\_\_\_\_

Hook Angle(s) \_\_\_\_\_

**TWO HEADS ARE  
 BETTER THAN ONE!**

**Dual Angle Cutterheads**

*Dual Angle heads* combine the versatility of two cutting angles with the economy of purchasing only 1 head. Opposing pockets of 10° and 22° (or other hook combinations of your choice) ensure you have the optimum cutting angle for both hardwoods and softwoods. Steel filler bars (see left) are available for balancing non-cutting pockets. Dual Angle Cutterheads are suitable for all moulders.